



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3671-1

Job Sheet 188561



Part No: D3671-1

Job Qty: 24 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/11/19

Job Tracking No:

Due Date: 1/21/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 07.11.12 ecn 1019 New issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	24 pcs		1/21/19	0.00	0.00	Purchasing		JAN 21 2019
110	Packaging	24 pcs		1/21/19	0.00	0.00	Packaging2		JAN 21 2019
120	QC	24 pcs		1/21/19	0.00	0.00	QC6		
130	Packaging	24 pcs		1/21/19	0.00	0.00	Packaging3-1		
140	QC21-SA	24 Ea		1/21/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 012237 Make as per Dwg D3671 Red letters (0.100" height) on white adhesive back Possible
Descriptions: Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031

110 - Ensure Material Release Note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2020-1-21 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3671-1P	Placard D3671-1	24 pcs (1 ea)	100-Purchasing	<u>5146223</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3671-1P	24	0	0

Part Specifications

Specifications could not be found.



Container No: S146225



Part: D3671-1

Job No: 188561

Serial No/Batch: S146225

Revision:

Inspector:

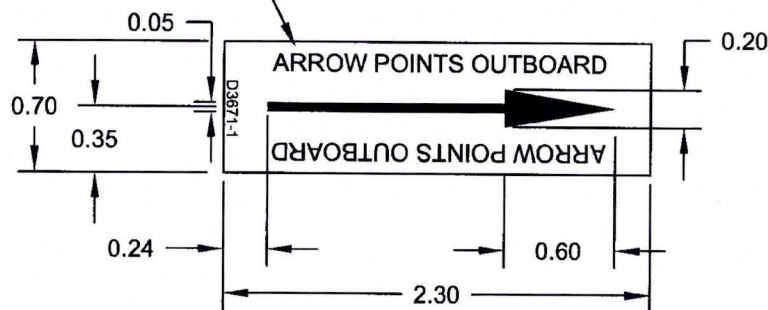
Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 1/11/19 7:47 AM dart.lavoie.chantal

FONT: ARIAL
COLOUR: RED
HEIGHT: 0.10
WIDTH: 1.8
(2 PLACES)



D3671-1 PLACARD

NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
07.11.08

A	NEW ISSUE	DC	07.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	UC	DRAWING NO.	REV. A
MFG. APPR.	UC	D3671	SHEET 1 OF 1
APPROVED	UC	TITLE	SCALE
DE APPR.	UC	PLACARD	1:1
DATE	07.08.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042237



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042237
PO Date: 1/11/19
Due Date: 1/18/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
JAN 11 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188561	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	1/18/19	24 pcs	0 pcs	24 pcs	\$6.666666/pcs	\$160.00
Grand Total:													\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/11/19 9:04 AM dart.tsimiklis.chrisoula

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47499
Date: 01/18/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
24	D3671-1P P.O.# 042237 Att: Chrisoula	6.6666		6.6666	160.00
	Subtotal:				160.00
	H - HST HST				20.80
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	180.80
Comment: wo# 24406			Amount Paid	0.00
Sold By:			Amount Owing	180.80

*** CERTIFICATE of CONFORMITY***				
Manufacture: <i>Studio SL2</i>				
Purchase order #: <i>042237</i> ✓	Packing Slip# <i>24406</i>	Part #: /	Drawing Rev: /	Serial/Batch: /
Description (Part Name): <i>D3671-1P</i> ✓			Quantity: <i>24</i> ✓	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <i>2020/1/18</i>				
Authority: <i>3M</i>				
Approval: <i>Carol Ann Dubois</i>		Date: (yyyy/mm/dd) <i>2019/1/18</i>		
Signature: <i>Carol Ann Dubois</i>		Title: <i>Production Co-ordinator</i>		